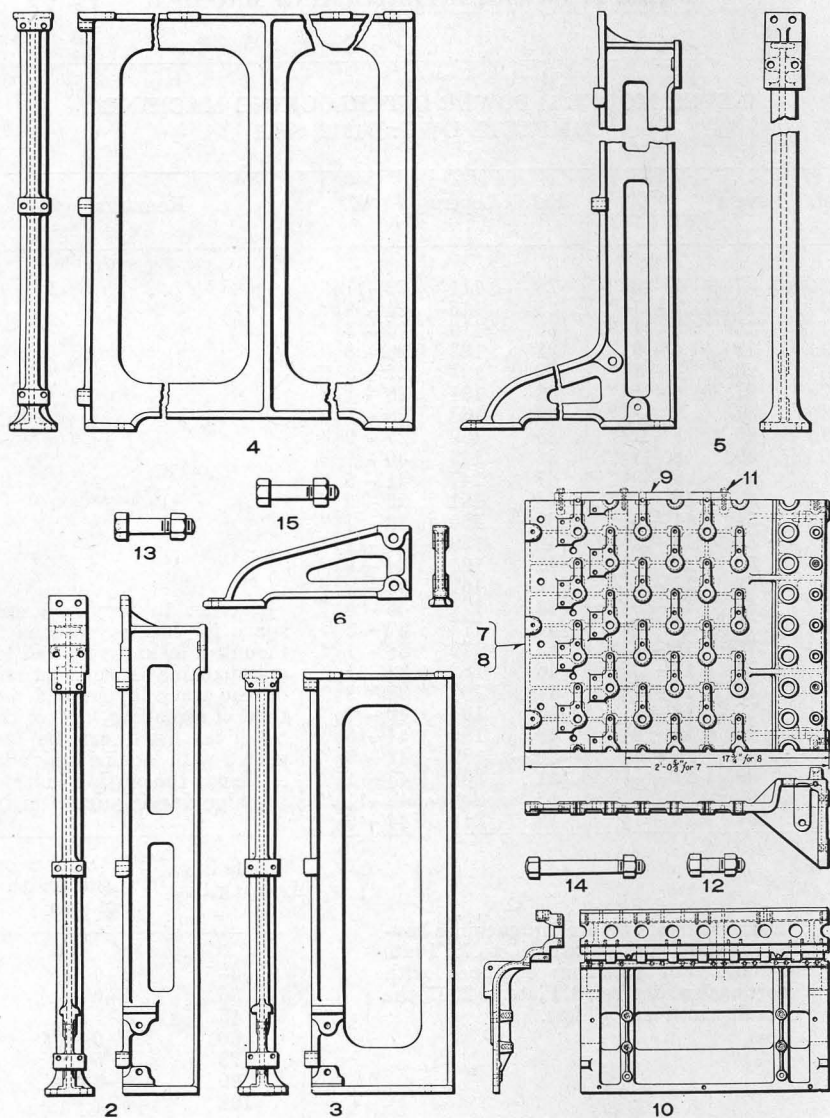


UNION SWITCH & SIGNAL CO.



LEGS, FRONT AND BACK PLATES

UNION SWITCH & SIGNAL CO.

MODEL 14 POWER INTERLOCKING MACHINE
DETAIL PARTS

LEGS, FRONT AND BACK PLATES

Order by Plate, Piece, Reference and Description

Drawing references are shown for convenience in checking material with shipping lists and invoices.

Piece	Ref.	Description	Drawing Reference
52741	2	Leg for machine having one 15-way locking bracket . .	C-8616-1
57126	2a	Leg for machine having one 18-way locking bracket . .	C-8616-3
73713	3	Leg for machine having two 12-way locking brackets . . .	C-8616-4
52728	3a	Leg for machine having two 15-way locking brackets . . .	C-8616-2
71516	3b	Leg for machine having two 18-way locking brackets . . .	C-8616-5
69018	4	Leg for machine having three 15-way locking brackets .	C-8616-6
56846	4a	Leg for machine having three 18-way locking brackets .	C-8616-2
88301	5	Leg for machine having one 12-way locking bracket, (special)	C-8616-4
49639	6	Extension Foot, for legs, for use with 2, 2a, 3, 3a and 3b	C-8189-3
85190	7	Standard Back Plate for three lever section	C-8189-1
	7a	Standard Back Plate, with back plate extension 9, and and cap screws (1-7, 1-9, 3-11)	C-8189-1
49688	7b	Standard Back Plate as shown in full lines for a seven lever section	C-8189-1
	7c	Standard Back Plate with back plate extension 9, and cap screws (1-7b, 1-8, 3-10) for a seven lever machine	C-8189-1
51107	7d	Standard Back Plate for an eleven lever section	C-8189-6
	7e	Standard Back Plate with back plate extension 9, and cap screws for an eleven lever machine (1-7d, 1-8, 3-10)	C-8189-6
52008	7f	Standard Back Plate for a fifteen lever section	C-8189-6
	7g	Standard Back Plate with back plate extension 9, and cap screws for a fifteen lever machine (1-7f, 1-8, 3-10)	C-8189-6

UNION SWITCH & SIGNAL CO.

MODEL 14 POWER INTERLOCKING MACHINE
DETAIL PARTS

LEGS, FRONT AND BACK PLATES
(Continued)

Order by Plate, Piece, Reference and Description

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Piece	Ref.	Description	Drawing Reference
	8	Short Back Plate for a three lever section.....	C-8189-
	8a	Short Back Plate, with back plate extension 9a, and cap screws complete for a three lever section (1-8, 1-9a, 2-11).....	C-8189-
63571	8b	Short Back Plate for a seven lever section.....	C-8189-12
	8c	Short Back Plate with back plate extension 9a, and cap screws complete for a seven lever machine (1-8b, 1-9a, 2-11).....	C-8189-12
61821	8d	Short Back Plate for an eleven lever section.....	C-8189-12
	8e	Short Back Plate with back plate extension 9a, and cap screws, complete for an eleven lever machine (1-8d, 1-9a, 2-11).....	C-8189-12
61823	8f	Short Back Plate for a fifteen lever section.....	C-8189-12
	8g	Short Back Plate with back plate extension 9a and cap screws, complete for a fifteen lever machine (1-8f, 1-9a, 2-11).....	C-8189-12
49669	9	Back Plate extension only shown in dot and dash lines for 7.....	C-8189-3
61825	9a	Back Plate Extension only, for 8.....	C-8189-3
85191	10	Front Plate for a three lever section.....	C-8615-2
53772	10a	Front Plate for a seven lever section	C-8615-2
53774	10b	Front Plate for an eleven lever section.....	C-8615-1
56896	10c	Front Plate for a fifteen lever section	C-8615-3
	11	Cap Screw only, $\frac{5}{16}$ " x 1" Hex. Hd. for fastening back plate extension to back plates.	

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MODEL 14 POWER INTERLOCKING MACHINE
DETAIL PARTS

LEGS, FRONT AND BACK PLATES
(Continued)

Order by Plate, Piece, Reference and Description

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Piece	Ref.	Description	Drawing Reference
	12	Cap Screw, $\frac{1}{2}$ " x $1\frac{3}{4}$ " Hex. Hd. and Hex. Nut for fastening front plate to channel bars or leg.	
	13	Cap Screw, $\frac{3}{8}$ " x $1\frac{1}{2}$ " Hex. Hd. and Hex. Nut for fastening channel bar to leg; also for fastening machine sections together at channel bars and front plates.	
	14	Cap Screw, $\frac{1}{2}$ " x $4\frac{1}{4}$ " Hex. Hd. and Hex. Nut for fastening back plates together.	
	15	Bolt $\frac{5}{8}$ " x $2\frac{3}{4}$ " Hex. Hd. and Hex. Nut for fastening extension, foot Ref. 4 to leg.	